TABLE 4.3 EXAMPLES OF PHARMACEUTICAL INGREDIENTS

INGREDIENT TYPE	DEFINITION	EXAMPLES
Acidifying agent	Used in liquid preparations to provide acidic medium for product stability	Citric acid Acetic acid Fumaric acid Hydrochloric acid Nitric acid
Alkalinizing agent	Used in liquid preparations to provide alkaline medium for product stability	Ammonia solution Ammonium carbonate Diethanolamine Monoethanolamine Potassium hydroxide Sodium bicarbonate Sodium borate Sodium carbonate Sodium rarbonate Sodium hydroxide Trolamine
Adsorbent	An agent capable of holding other molecules onto its surface by physical or chemical (chemisorption) means	Powdered cellulose Activated charcoal
Aerosol propellant	Agent responsible for developing the pressure within an aerosol container and expelling the product when the valve is opened	Carbon dioxide Dichlorodifluoromethane Dichlorotetrafluoroethane Trichloromonofluoromethane
Air displacement	Agent employed to displace air in a hermetically sealed container to enhance product stability	Nitrogen Carbon dioxide
Antifungal preservative	Used in liquid and semisolid preparations to prevent growth of fungi. Effectiveness of parabens is usually enhanced by use in combination	Butylparaben Ethylparaben Methylparaben Benzoic acid Propylparaben Sodium benzoate Sodium propionate
Antimicrobial preservative	Used in liquid and semisolid preparations to prevent growth of microorganisms	Benzalkonium chloride
Antioxidant	Used to prevent deterioration of preparations by oxidation	Ascorbic acid Ascorbyl palmitate Butylated hydroxyanisole Butylated hydroxytoluene Hypophosphorous acid Monothioglycerol Propyl gallate Sodium ascorbate Sodium bisulfite Sodium formaldehyde Sulfoxylate Sodium metabisulfite
Buffering agent	Used to resist change in pH upon dilution or addition of acid or alkali	Potassium metaphosphate Potassium phosphate, monobasic Sodium acetate Sodium citrate, anhydrous and dihydrate
Chelating agent	Substance that forms stable water-soluble complexes (chelates) with metals; used in some liquid pharmaceuticals as stabilizers to complex heavy metals that might promote instability. In such use, they are also called sequestering agents	Edetic acid Edetate disodium
		(continued)

TABLE 4.3 EXAMPLES OF PHARMACEUTICAL INGREDIENTS (Continued)

INGREDIENT TYPE	DEFINITION	EXAMPLES
Colorant	Used to impart color to liquid and solid (e.g., tablets and capsules) preparations	FD&C Red No. 3 FD&C Red No. 20 FD&C Yellow No. 6 FD&C Blue No. 2 D&C Green No. 5 D&C Orange No. 5 D&C Red No. 8 Caramel Ferric oxide, red
Clarifying agent	Used as a filtering aid for its adsorbent qualities	Bentonite
Emulsifying agent	Used to promote and maintain dispersion of finely subdivided particles of liquid in a vehicle in which it is immiscible. End product may be a liquid emulsion or semisolid emulsion (e.g., a cream)	Acacia Cetomacrogol Cetyl alcohol Glyceryl monostearate Sorbitan monooleate Polyoxyethylene 50 stearate
Encapsulating agent	Used to form thin shells to enclose a drug for ease of administration	Gelatin
Flavorant	Used to impart a pleasant flavor and often odor to a preparation. In addition to the natural flavorants listed, many synthetic ones are used	Anise oil Cinnamon oil Cocoa Menthol Orange oil Peppermint oil Vanillin
Humectant	Used to prevent drying of preparations, particularly ointments and creams	Glycerin Propylene glycol Sorbitol
Levigating agent	Liquid used as an intervening agent to reduce the particle size of a powder by grinding, usually in a mortar	Mineral oil Glycerin Propylene glycol
Ointment base	Semisolid vehicle for medicated ointments	Lanolin Hydrophilic ointment Polyethylene glycol ointment Petrolatum Hydrophilic petrolatum White ointment Yellow ointment Rose water ointment
Plasticizer	Component of film-coating solutions to make film more pliable, enhance spread of coat over tablets, beads, and granules	Diethyl phthalate Glycerin
Solvent	Used to dissolve another substance in preparation of a solution; may be aqueous or not (e.g., oleaginous). Cosolvents, such as water and alcohol (hydroalcoholic) and water and glycerin, may be used when needed. Sterile solvents are used in certain preparations (e.g., injections)	Alcohol Corn oil Cottonseed oil Glycerin Isopropyl alcohol Mineral oil Oleic acid Peanut oil Purified water Water for injection Sterile water for injection Sterile water for irrigation (continued)

TABLE 4.3 EXAMPLES OF PHARMACEUTICAL INGREDIENTS (Continued)

INGREDIENT TYPE	DEFINITION	EXAMPLES
Stiffening agent	Used to increase thickness or hardness of a preparation, usually an ointment	Cetyl alcohol Cetyl esters wax Microcrystalline wax Paraffin Stearyl alcohol White wax Yellow wax
Suppository base	Vehicle for suppositories	Cocoa butter Polyethylene glycols (mixtures) PEG 3350
Surfactant (surface active agent)	Substances that absorb to surfaces or interfaces to reduce surface or interfacial tension. May be used as wetting agents, detergents, or emulsifying agents	Benzalkonium chloride Nonoxynol 10 Octoxynol 9 Polysorbate 80 Sodium lauryl sulfate Sorbitan monopalmitate
Suspending agent	Viscosity-increasing agent used to reduce sedimentation rate of particles in a vehicle in which they are not soluble; suspension may be formulated for oral, parenteral, ophthalmic, topical, or other route	Agar Bentonite Carbomer (e.g., Carbopol) Carboxymethylcellulose sodiur Hydroxyethyl cellulose Hydroxypropyl cellulose Hydroxypropyl methylcellulose Kaolin Methylcellulose Tragacanth Veegum
Sweetening agent	Used to impart sweetness to a preparation	Aspartame Dextrose Glycerin Mannitol Saccharin sodium Sorbitol Sucrose
Tablet antiadherents	Prevent tablet ingredients from sticking to punches and dies during production	Magnesium stearate
Tablet binders	Substances used to cause adhesion of powder particles in tablet granulations	Acacia Alginic acid Carboxymethylcellulose sodiur Compressible sugar (e.g., Nu-Tab) Ethylcellulose Gelatin Liquid glucose Methylcellulose Povidone Pregelatinized starch
Tablet and capsule diluent	Inert filler to create desired bulk, flow properties, and compression characteristics of tablets and capsules	Dibasic calcium phosphate Kaolin Lactose Mannitol Microcrystalline cellulose Powdered cellulose Precipitated calcium carbonate Sorbitol Starch

TABLE 4.3 EXAMPLES OF PHARMACEUTICAL INGREDIENTS (Continued)

INGREDIENT TYPE	DEFINITION	EXAMPLES
Tablet coating agent	Used to coat a tablet to protect against decomposition by atmospheric oxygen or humidity, to provide a desired release pattern, to mask taste or odor, or for aesthetic purposes. Coating may be sugar, film, or thick covering around a tablet. Sugar-coated tablets generally start to break up in the stomach. Film forms a thin cover around a formed tablet or bead. Unless it is enteric, film dissolves in the stomach. Enteric coating passes through the stomach to break up in the intestines. Some water-insoluble coatings (e.g., ethylcellulose) are used to slow the release of drug in the gastrointestinal tract	
Sugar coating		Liquid glucose Sucrose
Film coating Enteric coating		Hydroxyethyl cellulose Hydroxypropyl cellulose Hydroxypropyl methylcellulose Methylcellulose (e.g., Methocel) Ethylcellulose (e.g., Ethocel) Cellulose acetate phthalate
		Shellac (35% in alcohol, pharmaceutical glaze)
Tablet direct compression excipient	Used in direct compression tablet formulations	Dibasic calcium phosphate (e.g., Ditab)
Tablet disintegrant	Used in solid forms to promote disruption of the mass into smaller particles more readily dispersed or dissolved	Alginic acid Polacrilin potassium (e.g., Amberlite) Sodium alginate Sodium starch glycolate Starch
Tablet glidant	Used in tablet and capsule formulations to improve flow properties of the powder mixture	Colloidal silica Cornstarch Talc
Tablet lubricant	Used in tablet formulations to reduce friction during tablet compression	Calcium stearate Magnesium stearate Mineral oil Stearic acid Zinc stearate
Tablet or capsule opaquant	Used to render a coating opaque. May be used alone or with a colorant	Titanium dioxide
Tablet polishing agent	Used to impart an attractive sheen to coated tablets	Carnauba wax White wax
Tonicity agent	Used to render solution similar in osmotic-dextrose characteristics to physiologic fluids, e.g., in ophthalmic, parenteral, and irrigation fluids	Sodium chloride
Vehicle	Carrying agent used in formulating a variety of liquids for oral and parenteral administration Generally, oral liquids are aqueous (e.g., syrups) or hydroalcoholic (e.g., elixirs). Solutions for intravenous use are aqueous, whereas intramuscular injections may be aqueous or oleaginous	
		(continued)

INGREDIENT TYPE	DEFINITION	EXAMPLES
Flavored, sweetened		Acacia syrup Aromatic syrup Aromatic elixir Cherry syrup Cocoa syrup Orange syrup Syrup
Oleaginous		Corn oil Mineral oil Peanut oil Sesame oil
Sterile		Bacteriostatic sodium chloride injection
Viscosity-increasing agent	Used to render preparations more resistant to flow. Used in suspensions to deter sedimentation, in ophthalmic solutions to enhance contact time (e.g., methylcellulose), to thicken topical creams, etc.	Alginic acid Bentonite Carbomer Carboxymethylcellulose Sodium Methylcellulose Povidone Sodium alginate Tragacanth

HARMONIZATION OF STANDARDS

There is great interest in the international harmonization of standards applicable to pharmaceutical excipients. This is because the pharmaceutical industry is multinational, with major companies having facilities in more than a single country, with products sold in markets worldwide, and with regulatory approval for these products required in each country. Standards for each drug substance and excipient used in pharmaceuticals are contained in pharmacopeias—or for new agents, in an application for regulatory approval by the relevant governing authority. The four pharmacopeias with the largest international use are the *United States Pharmacopeia–National* Formulary (USP-NF), British Pharmacopeia, European Pharmacopeia, and Japanese Pharmacopeia. Uniform standards for excipients in these and other pharmacopeias would facilitate production efficiency, enable the marketing of a single formulation of a product internationally, and enhance regulatory approval of pharmaceutical products worldwide. The goal of harmonization is an ongoing effort by corporate representatives and international regulatory authorities.

A few of the more common and widely used pharmaceutical excipients, including sweeteners,

flavors, colors, and preservatives, are discussed here.

APPEARANCE AND PALATABILITY

Although most drug substances in use today are unpalatable and unattractive in their natural state, their preparations present them to the patient as colorful, flavorful formulations attractive to the sight, smell, and taste. These qualities, which are the rule rather than the exception, have virtually eliminated the natural reluctance of many patients to take medications because of disagreeable odor or taste. In fact, the inherent attractiveness of today's pharmaceuticals has caused them to acquire the dubious distinction of being a source of accidental poisonings in the home, particularly among children who are lured by their organoleptic appeal.

There is some psychologic basis to drug therapy, and the odor, taste, and color of a pharmaceutical preparation can play a part. An appropriate drug has its most beneficial effect when it is accepted and taken properly by the patient. The proper combination of flavor, fragrance, and color in a pharmaceutical product contributes to its acceptance.